

ABSTRACT OF THE DISCLOSURE

An integrated-type suction pipe module for refrigerators, and a refrigerator having the integrated-type suction pipe module allow a suction pipe to be completely isolated
5 from an interior of the refrigerator and an atmosphere. The integrated-type suction pipe module includes a suction pipe, and a foam body. The suction pipe defines a refrigerant path between an evaporator and a compressor. The suction pipe has an exposed part placed in a machine room which is exposed to an atmosphere, and an embedded part which is placed to be isolated from the atmosphere. The embedded part is disposed in
10 the foam body. The construction enhances work efficiency while producing a refrigerator, and simplifies a design of a machine room to provide a better appearance. Further, the suction pipe is completely isolated from the atmosphere, thus preventing dew from being formed on the suction pipe. A heat exchanging effect between a capillary tube and the suction pipe is maximized.